

INSTRUCTIONS FOR USING DURABULL ADHESIVE WITH LEATHERETTE AND OTHER PRODUCTS

DURABULL is an adhesive that can be applied to various products such as Leatherette, Embroidered Decals, Applique lettering as well as engraving plastics such as **Rowmark LaserMax** with special note to Tri-Layer plastics which provide a 3 colour engraved product.

[LONESTAR LEATHERETTE AND DURABULL ADHESIVE](#)

[TRI-LAYER LASERMAX](#) [METALGRAPH PLUS](#)

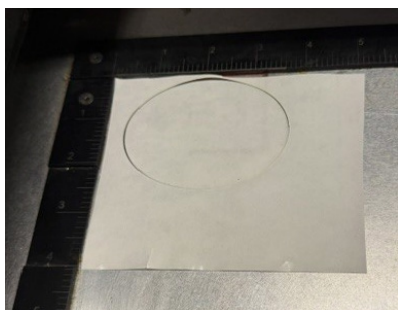
The **Durabull** adhesive is supplied as 12 X 24 inch sheet product. This has a heat activated adhesive which can be affixed to individual items or applied to a Leatherette or Rowmark sheet in 12 X 24 inch size. You need a heat press to stick the adhesive to your item first and then transfer that to your garment or other decorated item.

INDIVIDUAL ITEMS:

You can apply the adhesive either laser cut to your 'patch' contour or scissor cut the adhesive to a slightly larger size than you decal.

LASER CUT AND ENGRAVED PATCH:

Silicone back facing away from you



Laser cut single piece



MATCH YOUR PRODUCT WITH ADHESIVE AND PUT IN HEAT PRESS TO 'TACK THESE TOGETHER'

The side with the silicone liner should be at the back. This will be a 'peel & stick' backing to be pulled off after final pressing. To attach these two surfaces together **PRESS AT 220F FOR 12 SECONDS**



PEEL OFF SILICONE LINE & PRESS ON YOUR PRODUCT FACE UP AT 275F FOR 12 SECONDS



IDEALLY DO MULTIPLES ENGRAVED AND CUT FROM A FULL SHEET

The idea is to apply the Durabull adhesive to a full sheet of Leatherette or other plastic ... ENGRAVE then CUT the shapes out and press them later.



Note: Most users do not have a heat press that will accommodate a 24 inch wide sheet. We recommend you fold the Durabull sheet in half then slice it to 12 X 12 inches to fit your heat press. Use the same settings for bonding the Durabull sheet to your Leatherette.

